



## **COLOUR PVC FOAM SHEET**

The values are a list of typical results by testing large numbers of specimens under specified conditions.

Additional processing can influence the properties so we recommend caution must be adhered to when applied to the finished products.

PHYSICAL CHARACTERISTICS		
Characteristic	COLOUR PVC FOAM SHEET	
Base Polymer	Polyvinyl chloride PVC	
Form	Semi – Finished sheet product	
Thickness	3mm – 30mm	
Smell	Odourless	
Water absorption	0.10%	
Water Solubility	Insoluble	
Tensile strength at yield	≥ 13 MPa	
Modulus of Elasticity	0.85 – 0.90MPa	
Flexural Strength	> 32MPa	
Elongation at break	13 %	
Impact Resistance (CHARPY)	15Kj/m2	
Impact Resistance (IZOD)	9MPa	
Shore Hardness	30-40	

THERMAL PROPERTIES		
Property	COLOUR PVC FOAM SHEET	
Vicat Softening temperature	73°C	
Heat Deflection Temperature	57°C	
@1.8MPa	57 C	
Coefficient of Linear expansion	4.47 X 10 <sup>-5</sup>	
Thermal Expansion	0.06W/mK	
Service Temperature	-20°C to +60°C	
Service Temperature	-20°C to +60°C	

ELECTRICAL PROPERTIES	
Property	COLOUR PVC FOAM SHEET
Surface Resistivity (ohms)	$10^{14}  \Omega$
Volume Resistivity	10 <sup>15</sup> Ωcm
Dielectric Constant at 1MHZ	2.4
Dielectric strength	≥ 90kV

SHEET SIZES & TOLERANCES			
Standard sheet sizes	1mm – 10mm	12mm – 26mm	30mm
	2440 X 1220 mm	2440 X 1220 mm	2440 X 1220 mm
	3050 X 1220 mm	3050 X 1220 mm	3050 X 1220 mm
	3050 X 1560 mm	3050 X 1560 mm	
	3050 X 2050 mm		

Other sizes available to order. Subject to minimum quantities.

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TOLERANCES	
Length	-0 +10mm
Width	-0 +3mm
Thicknesses	+ /- 5%

NOTES:

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